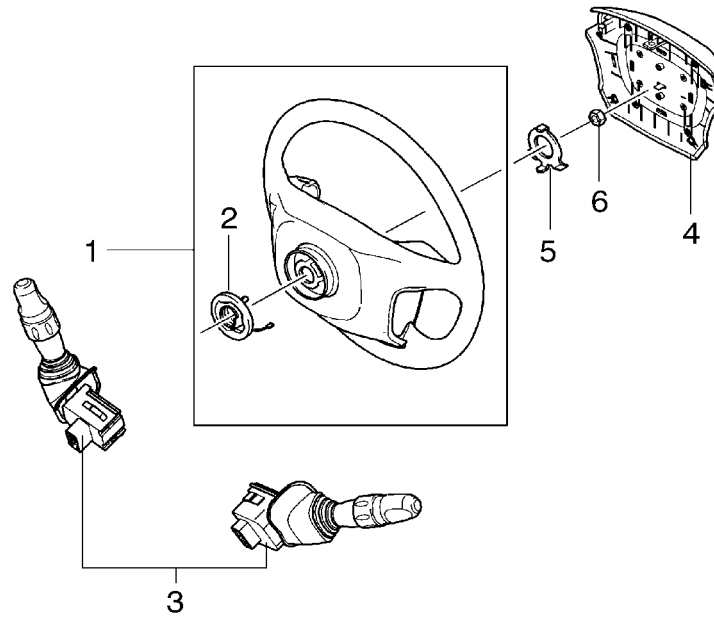
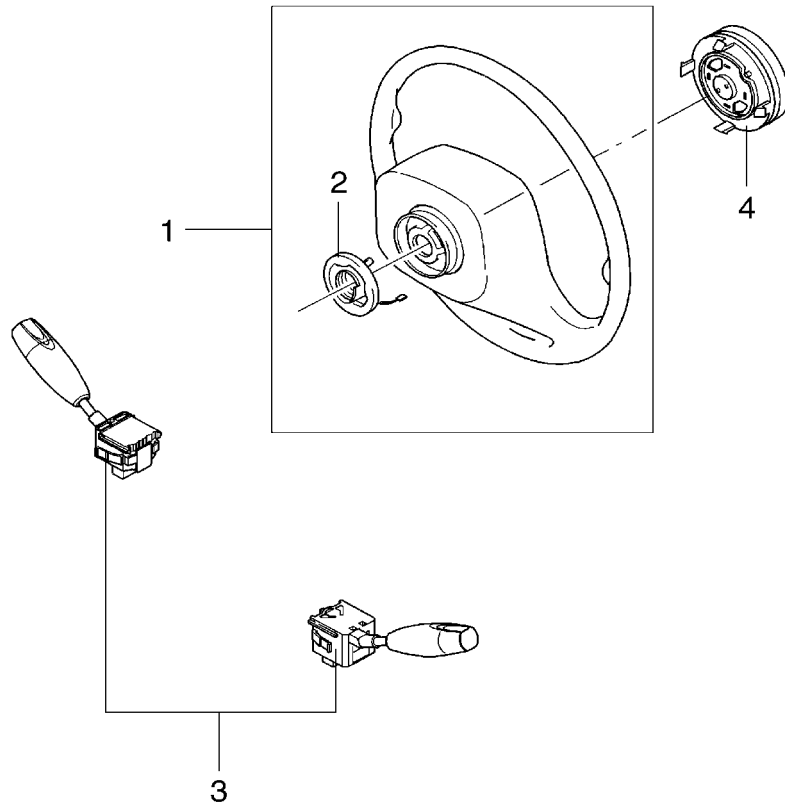
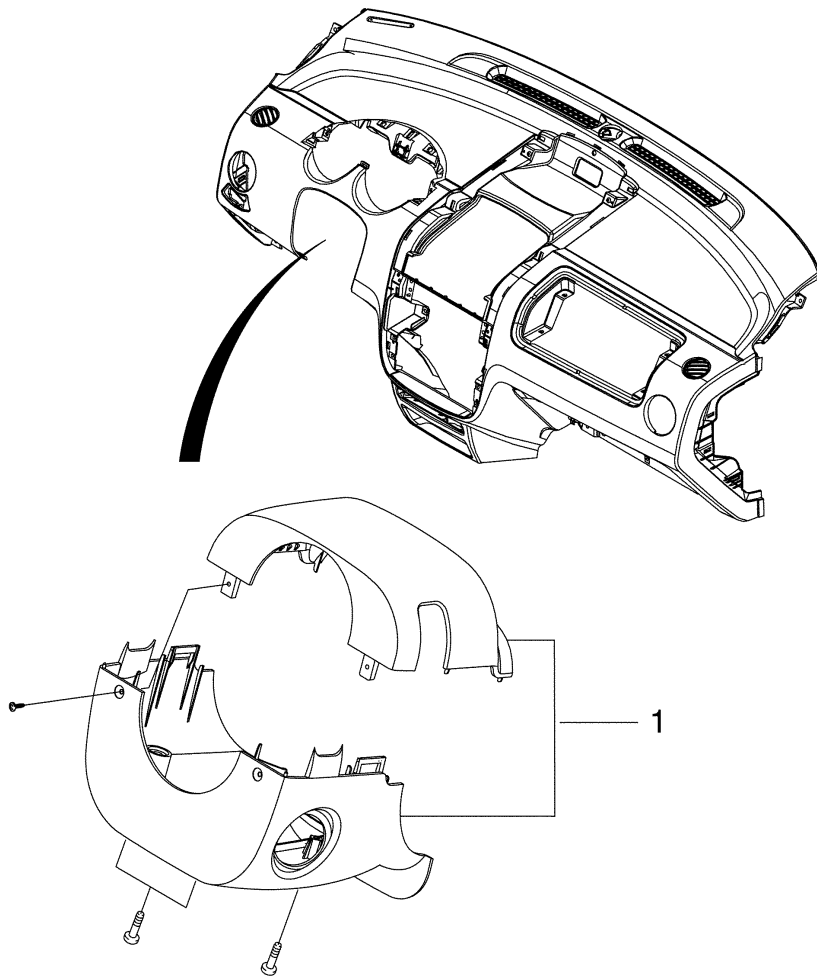


**SECTION 6E****STEERING (STEERING WHEEL & COLUMN)**

641. STEERING WHEEL .....	6E - 3
642. STEERING COLUMN COVER .....	6E - 5
643. STEERING COLUMN .....	6E - 7
647. TIE ROD .....	6E -11



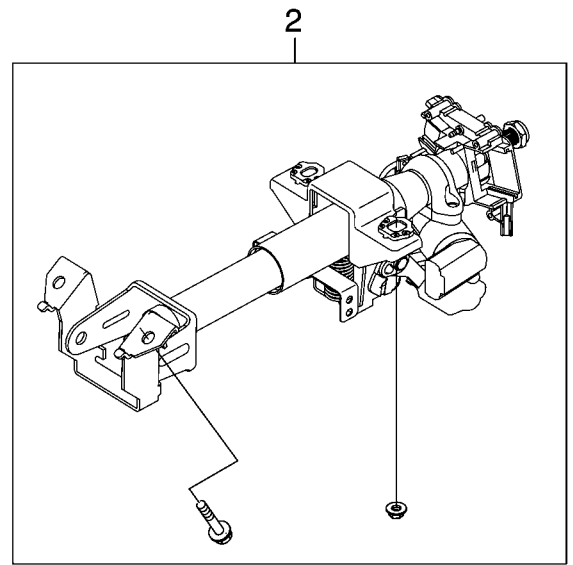
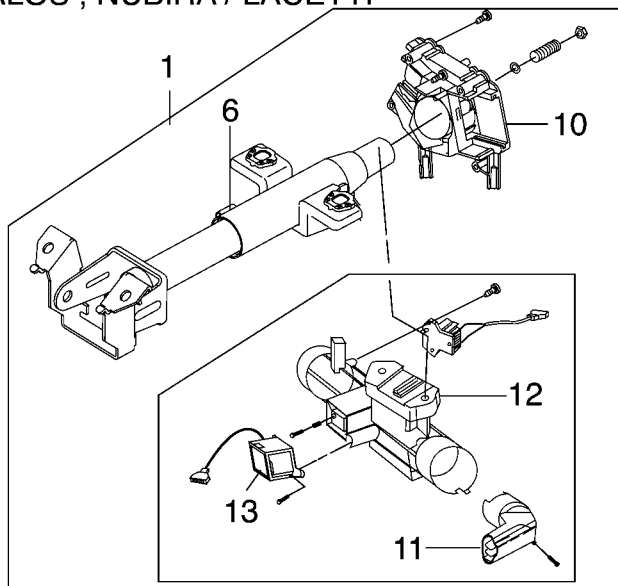
<b>STEERING WHEEL &amp; COLUMN – STEERING WHEEL (641)</b>					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	<b>WHEEL, STEERING – REPLACE</b> A – With driver's air bag	6410100	0.3	0.3	0.3
		641010A	0.1	0.1	0.1
2	<b>HORN CONTACT AND/OR CANCELING CAM – REPLACE</b> A – With driver's air bag	6410300	0.4	0.4	0.4
		641030A	0.2	0.2	0.2
3	<b>SWITCH – REPLACE</b>  Windshield Wiper Multifunction	6410500	0.4	0.4	0.4
		6410600	0.4	0.4	0.4
		6410700	0.4	0.4	0.4
4	<b>CAP, HORN – REPLACE</b> A – With driver's air bag	6411300	0.2	0.2	0.2
		641130A	0.1	0.1	0.1
5	<b>PLATE, LOCKING – REPLACE</b> A – With driver's air bag	6411500	0.2	0.2	0.2
		641150A	0.1	0.1	0.1
6	<b>NUT, STEERING WHEEL – REPLACE</b> A – With driver's air bag	6411700	0.2	0.2	0.2
		641170A	0.1	0.1	0.1



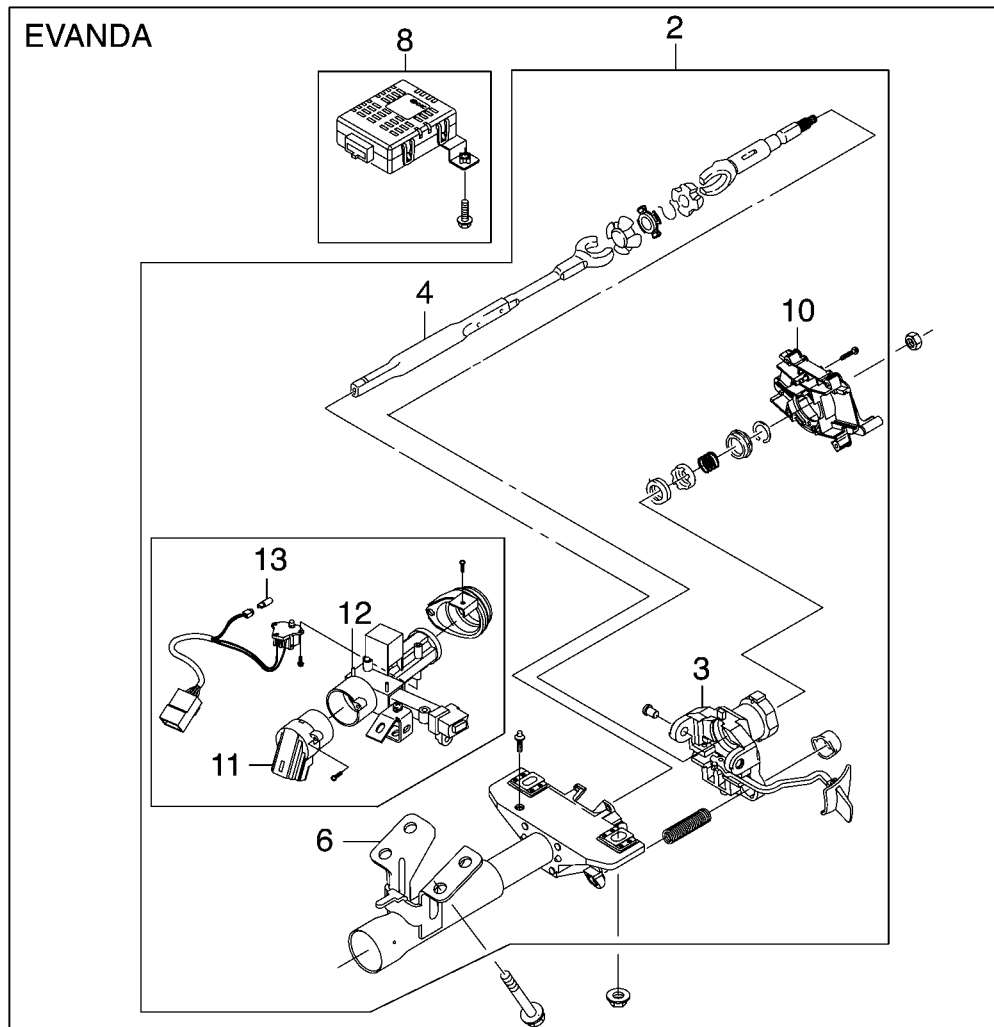
**STEERING WHEEL & COLUMN – STEERING COLUMN COVER (642)**

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL			
			S	N	L	
1	COVER, STEERING WHEEL – REPLACE	Lower	6420100	0.2	0.2	0.2
		Upper	6420300	0.2	0.2	0.2
		Both	6420500	0.3	0.3	0.3

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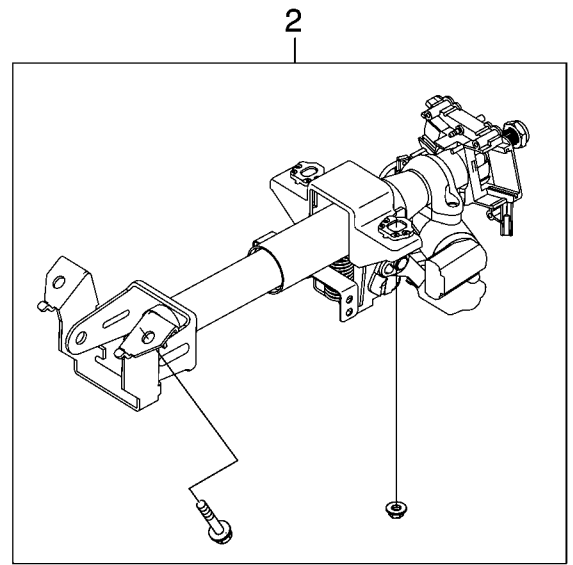
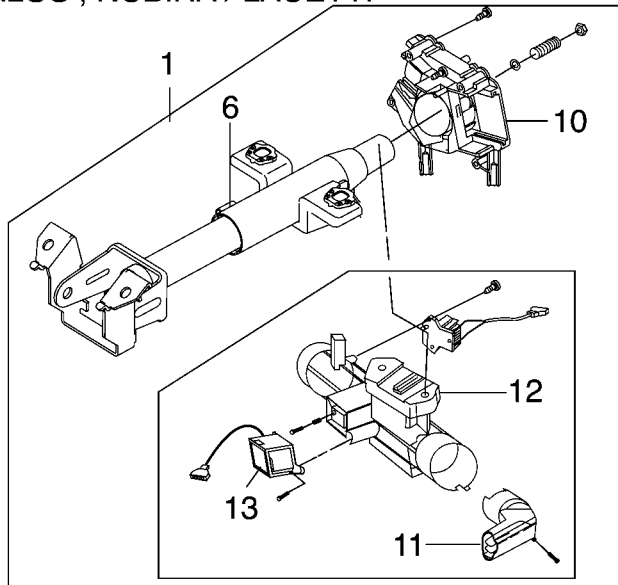
EVANDA



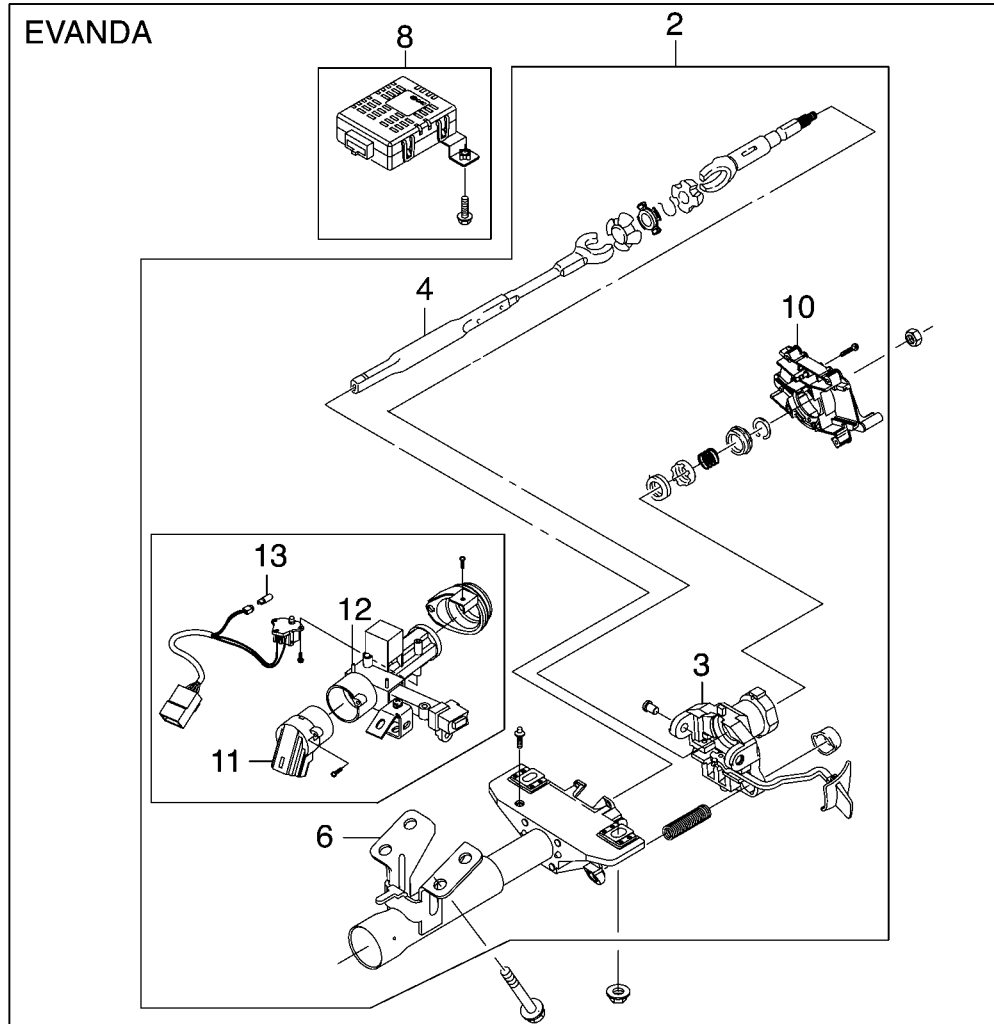
<b>STEERING WHEEL &amp; COLUMN – STEERING COLUMN (643)</b>					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	<b>COLUMN ASSEMBLY, STEERING – REPLACE</b>	6430100	1.0	1.0	—
	A – With driver's air bag	643010A	0.1	0.1	—
2	<b>COLUMN ASSEMBLY, TILT STEERING – REPLACE</b>	6430300	1.0	1.0	1.0
	A – With driver's air bag	643030A	0.1	0.1	0.1
	B – With SSPS	643030B	—	0.1	0.1
3	<b>HOUSING, STEERING COLUMN – REPLACE</b>	6430500	—	—	—
	A – With driver's air bag	643050A	—	—	—
	<b>HOUSING, TILT STEERING COLUMN – REPLACE</b>	6430700	—	—	2.1
	A – With driver's air bag	643070A	—	—	0.1
4	<b>SHAFT, STEERING COLUMN – REPLACE</b>	6430900	—	—	—
	A – With driver's air bag	643090A	—	—	—
	<b>SHAFT, TILT STEERING COLUMN – REPLACE</b>	6431100	—	—	2.3
	A – With driver's air bag	643110A	—	—	0.1
5	<b>SUPPORT, STEERING COLUMN (TILT) – REPLACE</b>	6431300	—	—	—
	A – With driver's air bag	643130A	—	—	—
6	<b>JACKET, STEERING COLUMN – REPLACE</b>	6431500	1.7	1.7	—
	A – With driver's air bag	643150A	0.1	0.1	—
	<b>JACKET, TILT STEERING COLUMN – REPLACE</b>	6431700	2.1	2.1	2.2
	A – With driver's air bag	643170A	0.1	0.1	0.1
	B – With SSPS	643170B	—	0.1	0.1
7	<b>SPACER, STEERING COLUMN – REPLACE</b>	6431900	—	—	—
8	<b>MODULE, SSPS CONTROL – REPLACE</b>	6432100	—	0.3	0.3
9	<b>SENSOR, STEERING WHEEL – REPLACE</b>	6432300	—	0.5	—
10	<b>HOUSING, SIGNAL SWITCH – REPLACE</b>	6432500	0.4	0.4	0.4
	A – With driver's air bag	643250A	0.1	0.1	0.1
11	<b>SWITCH, IGNITION – REPLACE</b>	6432700	0.4	0.4	0.4
	A – With driver's air bag	643270A	0.1	0.1	0.1

S : KALOS, N : NUBIRA/LACETTI, L : EVANDA

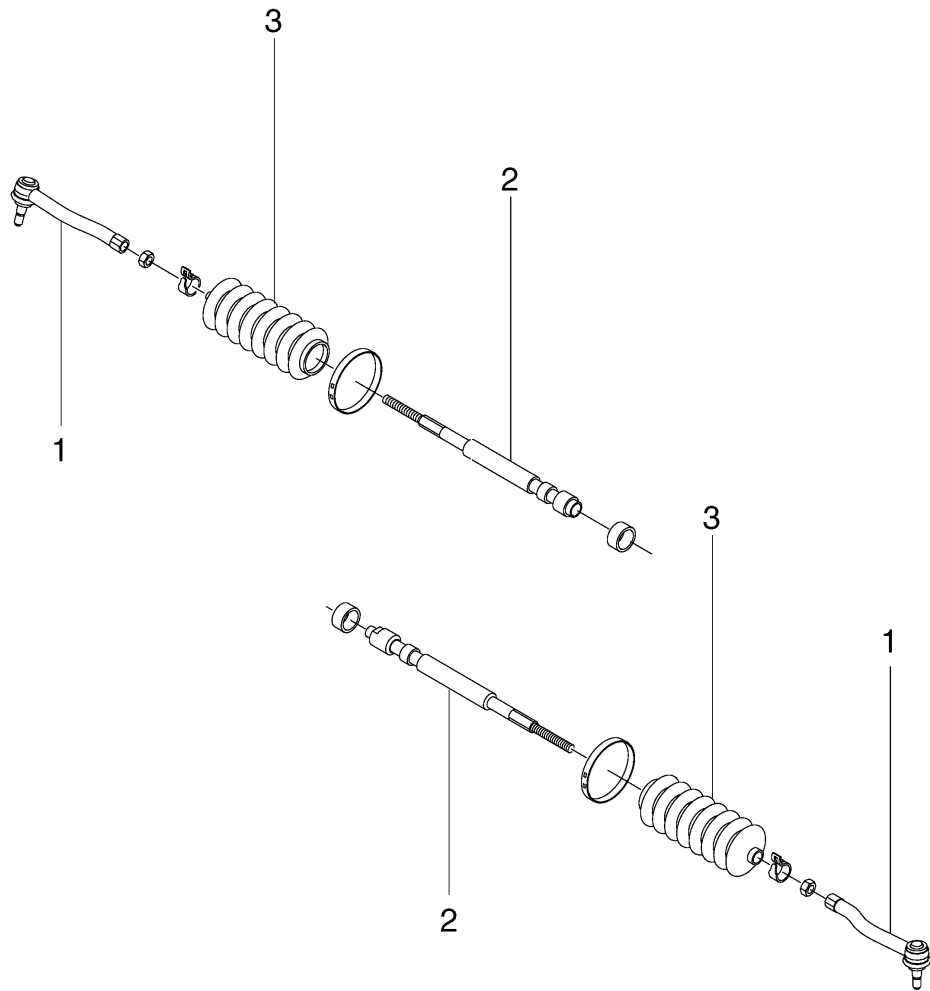
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<b>STEERING WHEEL &amp; COLUMN – STEERING COLUMN (643)</b>					
<b>NO.</b>	<b>OPERATION DESCRIPTION</b>	<b>OPERATION CODE</b>	<b>MODEL</b>		
			<b>S</b>	<b>N</b>	<b>L</b>
12	<b>HOUSING, IGNITION SWITCH – REPLACE</b> A – With driver's air bag	6432900	1.5	1.5	1.7
		643290A	0.1	0.1	0.1
13	<b>SOLENOID, KEY INTERLOCK – REPLACE</b>	6433300	0.3	0.3	0.3



<b>STEERING WHEEL &amp; COLUMN – TIRE ROD (647)</b>						
<b>NO.</b>	<b>OPERATION DESCRIPTION</b>	<b>OPERATION CODE</b>	<b>MODEL</b>			
			<b>S</b>	<b>N</b>	<b>L</b>	
1	<b>TIE ROD END AND/OR ADJUSTER SLEEVE – REPLACE</b>	Right	6470500	1.0	0.5	0.5
		Left	6470600	1.0	0.5	0.5
		Both	6470700	1.2	0.8	0.8
2	<b>TIE ROD – REPLACE</b>	Right	6471100	1.1	1.3	1.3
		Left	6471200	1.1	1.3	1.3
		Both	6471300	1.5	1.9	1.9
3	<b>BOOT, RACK &amp; PINION – REPLACE</b>	Right	6472100	1.0	0.5	0.5
		Left	6472200	1.0	0.5	0.5
		Both	6472400	1.3	0.9	0.9